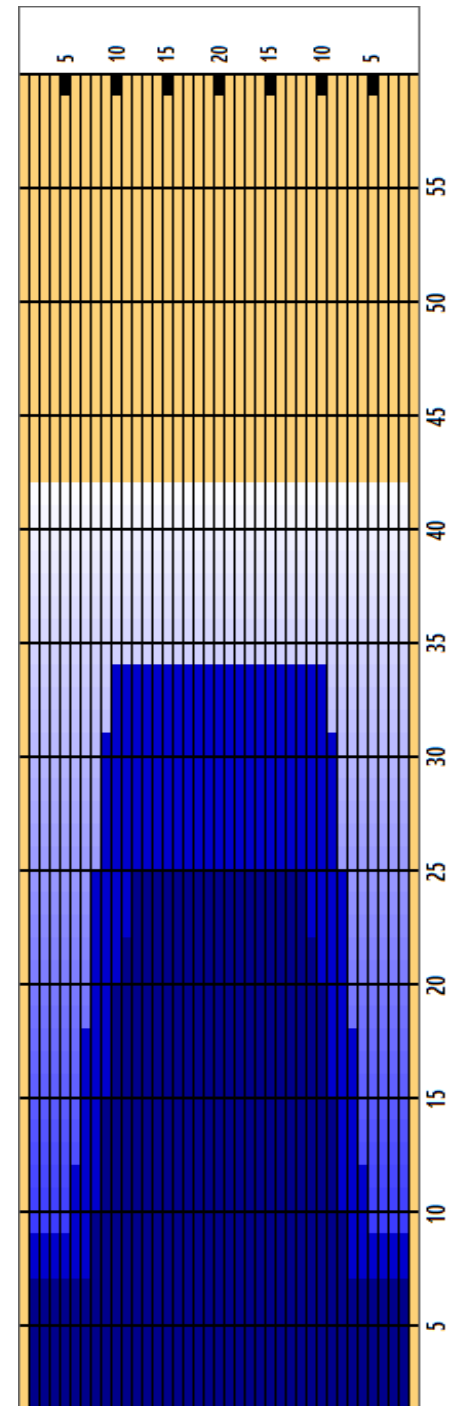


Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	14.85 mL	Reverse Oil Total	11.85 mL	Volume Oil Total	26.7 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	A	148	0.0	7.6	7.6	7400
2	8L	8R	1	18	3	A	25	7.6	10.1	2.5	1250
3	9L	9R	2	18	3	A	46	10.1	15.2	5.1	2300
4	10L	10R	2	18	3	A	42	15.2	20.3	5.1	2100
5	11L	11R	1	18	3	A	19	20.3	22.8	2.5	950
6	12L	12R	1	18	3	A	17	22.8	25.3	2.5	850
7	2L	2R	0	22	3	A	0	25.3	42.0	16.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	42.0	34.0	-8.0	0
2	10L	10R	1	22	3	A	21	34.0	30.9	-3.1	1050
3	9L	9R	2	22	3	A	46	30.9	24.7	-6.2	2300
4	8L	8R	2	22	3	A	50	24.7	18.5	-6.2	2500
5	7L	7R	2	22	3	A	54	18.5	12.3	-6.2	2700
6	6L	6R	1	22	3	A	29	12.3	9.2	-3.1	1450
7	2L	2R	1	18	3	A	37	9.2	6.7	-2.5	1850
8	2L	2R	0	18	3	A	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.45	1.2	1	1	1.2	3.45

